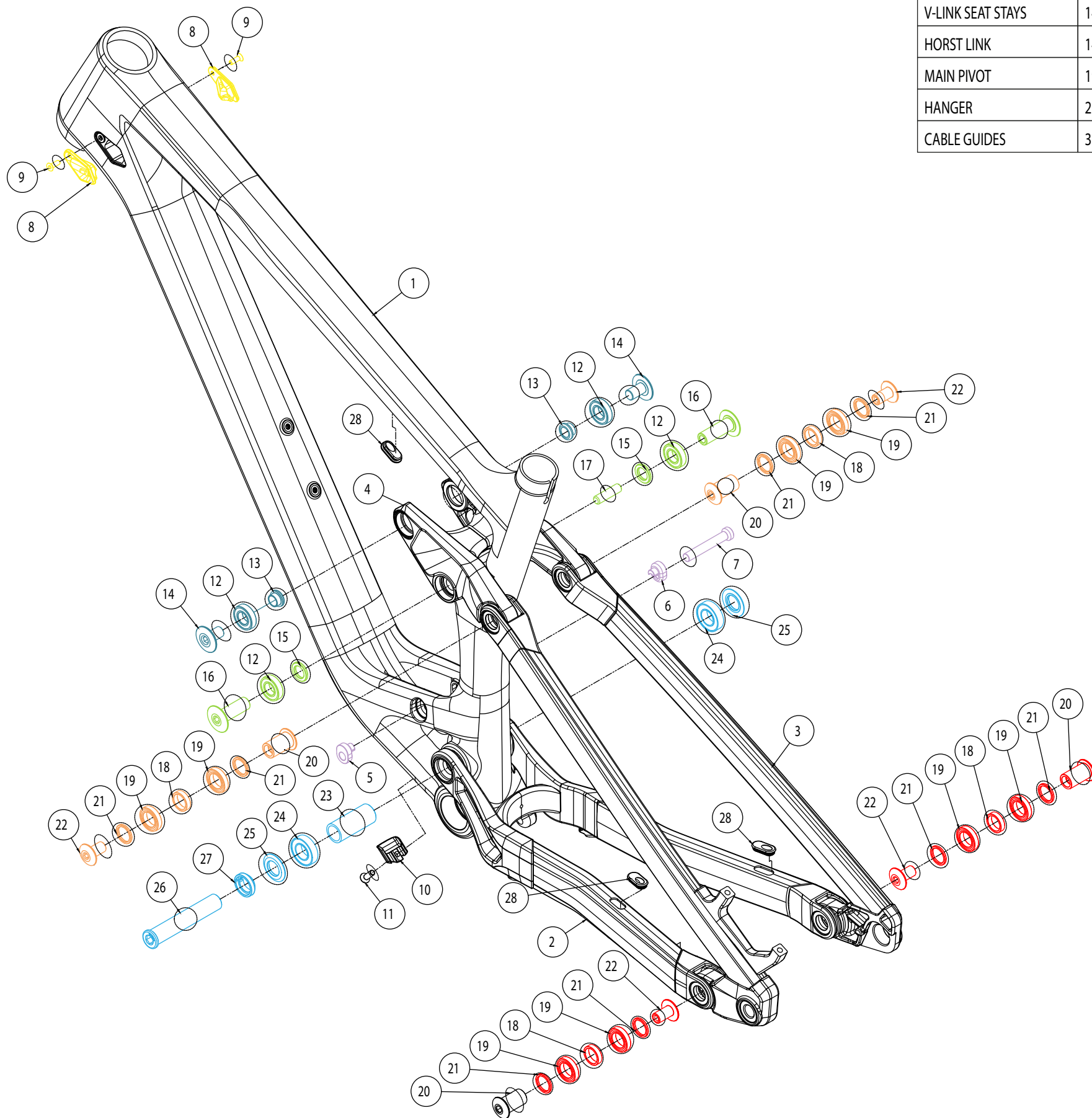




|                                    | #  | PART #           | Nm          | PART DESCRIPTION | QTY |
|------------------------------------|----|------------------|-------------|------------------|-----|
|                                    | 1  | VTCE7A-MD        |             |                  | 1   |
|                                    | 2  | VTCE7A-CS        |             |                  | 1   |
|                                    | 3  | VTCE7A-SS        |             |                  | 1   |
|                                    | 4  | VTCE7A-LK        |             |                  | 1   |
| Flip Chip Kit                      | 5  | VTEA-FHNT-L      |             |                  | 1   |
|                                    | 6  | VTEA-FHNT-R      |             |                  | 1   |
|                                    | 7  | VTEA-FHBT-M8X50  | M8X1.25P    | 243(Nylok Patch) | 1   |
|                                    |    |                  | 5mm (10N-m) |                  |     |
| Cable Guide Kit                    | 8  | C7B-CGA          |             | CABLE HOLDER     | 2   |
|                                    | 9  | M4x12L-M         | M4X0.7P     | 243(Nylok Patch) | 2   |
|                                    |    |                  | 3mm (3N-m)  |                  |     |
|                                    | 10 | TFYM-DCP         |             | CABLE HOLDER     | 1   |
|                                    | 11 | M5x15L-M-S       | M5X0.8P     | 243(Nylok Patch) | 1   |
|                                    |    |                  | 3mm (3N-m)  |                  |     |
| Trunnion Mount Shock Bolt Kit 2021 | 12 | 6901-2RS         |             | 680(Nylok Patch) | 4   |
|                                    | 13 | VTEA-FHWS        |             | (Greases)        | 2   |
| V-Link Pivot Kit 2021              | 14 | VTEA-LKBT-M10X17 | M10X1.5P    | 243(Nylok Patch) | 2   |
|                                    |    |                  | 6mm (14N-m) |                  |     |
|                                    | 15 | NTR-FWS R2       |             | (Greases)        | 2   |
| V-Link SS/ Horstlink Bolt Kit      | 16 | NTR-LAX R3       | M8X1.25P    | (Greases)        | 2   |
|                                    |    |                  | 6mm (14N-m) |                  |     |
|                                    | 17 | TB-M8-30L        |             | 243(Nylok Patch) | 1   |
|                                    | 18 | VTEA-LWS-19X15X5 |             | (Greases)        | 4   |
|                                    | 19 | 6802V-2RS        |             | 680(Nylok Patch) | 8   |
|                                    | 20 | VTEA-SAX-26L     | M10X1.0P    | (Greases)        | 4   |
|                                    |    |                  | 6mm (14N-m) |                  |     |
|                                    | 21 | ASEE-LWS         |             | (Greases)        | 8   |
|                                    | 22 | VTEA-SNT         | M10X1.0P    | 243(Nylok Patch) | 4   |
| Main Pivot Bolt Kit                |    |                  | 5mm (10N-m) |                  |     |
|                                    | 23 | NTR-BSP R2       |             | (Greases)        | 1   |
|                                    | 24 | 6902-2RS         |             | 680(Nylok Patch) | 2   |
|                                    | 25 | NTR-BWS          |             | (Greases)        | 2   |
|                                    | 26 | VTEA-LBT-83.5    | M15X1.5P    | (Greases)        | 1   |
|                                    |    |                  | 8mm(19N-m)  |                  |     |
|                                    | 27 | AFDC-CWS         |             | SPACER           | 1   |
|                                    | 28 | TCBC-CGR         |             | CABLE HOLDER     | 3   |



RECCOMENDED TORQUE VALUES

|                   |      |
|-------------------|------|
| SHOCK BOLTS       | 14NM |
| V-LINK PIVOT      | 14NM |
| V-LINK SEAT STAYS | 14NM |
| HORST LINK        | 14NM |
| MAIN PIVOT        | 19NM |
| HANGER            | 25NM |
| CABLE GUIDES      | 3NM  |